# **Technical Data Sheet**

Bondloc B572 – Pipeseal Revised 03.08.10

# **B572 PIPESEAL**

# **PRODUCT DESCRIPTION**

B572 White Pipe Seal is designed for the locking and sealing of metal pipes and fittings. The product cures when confined in the absence of air between close fitting metal surfaces and prevents loosening and leakage from shock and vibration. The thixotropic nature reduces the migration of liquid product after application to the substrate. Good chemical/solvent resistance to Ethanol, Motor Oil, Unleaded Petrol and Brake Fluid. B572 is unusual in that it does not fully cure until some 60 hours after application, allowing for re-alignment of elbows and joints.

# APPLICATIONS

Replaces tapes and dopes, stops gas and fluid leaks on most metals and assists in lubricating during assembly. B572 will not shred or tear which would contaminate your system. Use B572 to seal against oils, gases, chemicals, water and steam etc.

### **USEFUL NOTES**

Wipe threads with clean shop cloth. Apply a continuous bead to 3rd or 4th thread depending on the thread length.

## INSTRUCTIONS FOR USE

Clean and dry surfaces to be bonded Apply adhesive to threads and assemble parts. Parts should be left for 15 minutes to reach handling strength, working strength 1 hour

#### **TECHNICAL FEATURES**

Resin	Dimethacrylate
Colour	White paste
Cure speed with	Not recommended
Cure speed Without Activator	up to 60 hours
Viscosity Brookfield Sp3 @20rpm @ 25°	20,000cps
Gap fill / Max Threadform	0.4 mm / M36
Flash Point	>85°C
Shelf Life	36 months @ 20°C
Specific Gravity	1.25
Max Operating Temperature	-55°C to + 150°C

#### **CURED PROPERTIES**

Full Cure Time	60 hours
Typical breakaway	6 N.m
Typical prevailing strength	2 N.m

### STORAGE

Store in a cool area out of direct sunlight. Shelf Life >12 months at ambient temperature.

#### **HEALTH & SAFETY**

Not recommended for use in pure oxygen and oxygen rich systems and should not be selected as a sealant for chlorine or other strong oxidizing materials. This technical information sheet does not constitute a Material Safety Data Sheet (MSDS). Before using this product ensure you have read and fully understood B572 MSDS.

## PRESENTATION

Bottles	50ml, 65ml, 250ml
Clam Packs	50ml



